Panel Repair Kit Instructions

Note: This kit can only be used with Fafco® brand panels.

1. Locate leak and mark the tube to be plugged.
2. Using the supplied cutting tool, cut away a 1.5” section from the marked tube on both ends, starting 2” from header as shown. Figure 1

3. Wet the cut-out area of the tube and the rubber plug with water. Use NO other lubricant.
4. Insert plug onto insertion tool (figure 3) and into cut-out. Push very slowly but keep plug moving. Use finger pressure to help guide plug into tube. Completely insert plug. Figure 4
5. Remove insertion tool with a quick twisting motion. Figure 5

6. Repeat with second plug in opposite side of tube.

Notes:
A. Cut tube with tool away from header
B. Remove entire top half of tube
C. Ends of slot should be round and smooth
D. Be careful not to cut adjacent tubes

Figure 2

Figure 3

Figure 4

Figure 5

KIT CONTENTS:
- Instruction sheet
- Cutting tool - SPEEDBALL™
- 2 blades
- Insertion tool
- 20 plugs

© Solar Direct - 5919 21st Street East - Bradenton, FL 34203 USA - 941-359-8228