NOTES:

1. Pilot diameter is concentric with shaft centerline within .006 T.I.R.
2. Face of mounting flange is perpendicular to shaft centerline within .004 T.I.R.
3. Shaft runout not to exceed .002 T.I.R.
4. For threaded shaft ext. mating parts should be relieved one thread to clear fillet.
5. For threaded shaft ext., eccentricity of threaded portion of shaft is held within .004 total gage reading with the indicator on O.D. of ground ring gage as shown. The gage being stationary with respect to the rotor.
6. End play not to exceed .010 measured with no thrust.