

# INTER-FAB

## Manor House Stone™ Serenity Garden Falls

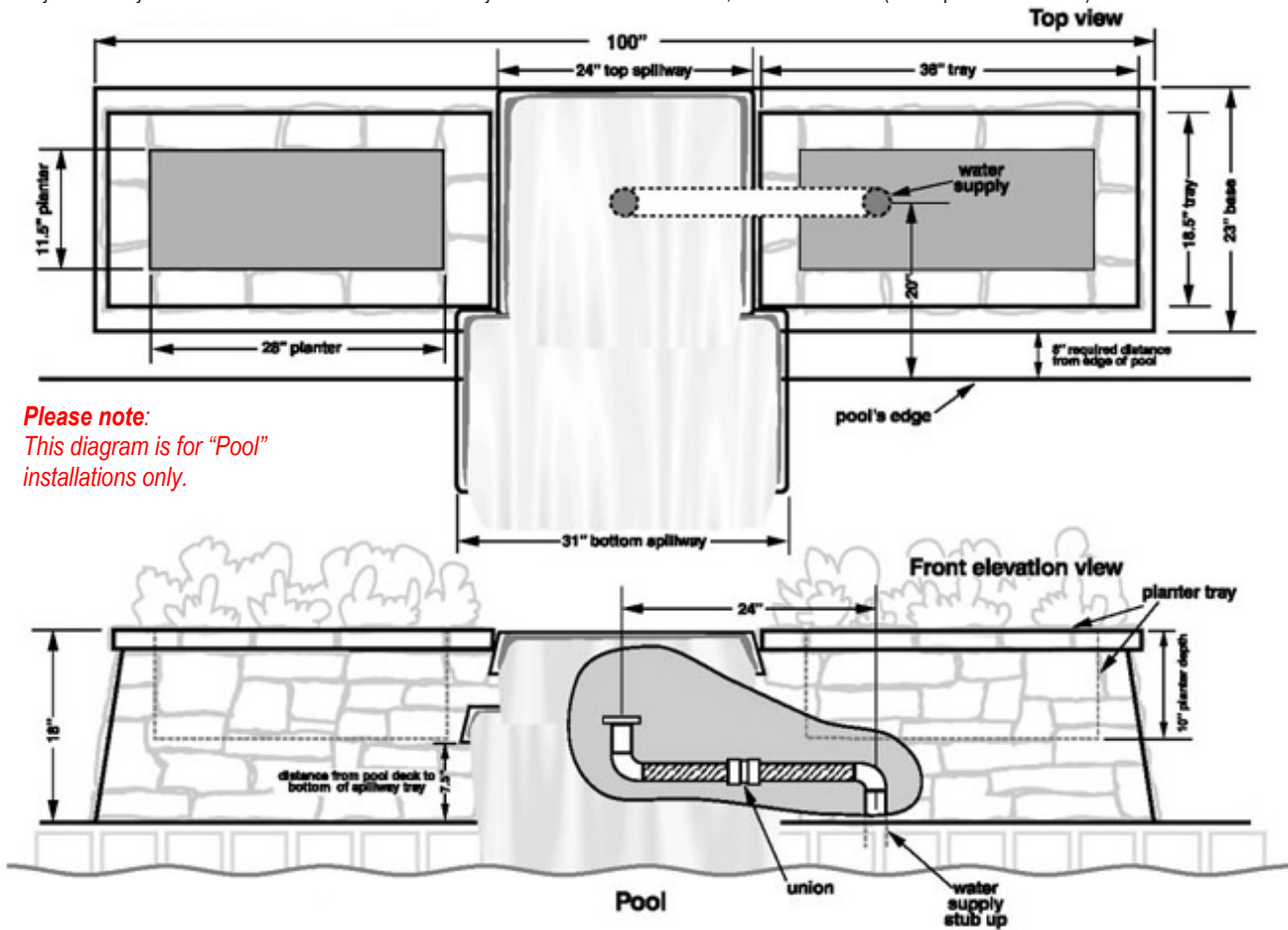
### INSTALLATION INSTRUCTIONS

#### Open Carton:

1. If there are visible signs of damage to the cardboard, examine the product carefully before discarding the carton.
2. Contents include: SG Falls base (pre-assembled), Upper Spillway (smallest width), Lower Spillway, (2) Planters, fasteners for the Lower Spillway, concrete fasteners, caulk & touch up paint.

#### Assembly:

1. Position the SG Falls base next to the pool or pond with the long side containing four pre-drilled holes facing the body of water. Be sure the base is level from side to side & front to back; shim if necessary. **Failure to level the base may negatively affect the water "sheeting action" of the spillways.** The base can be positioned up to 8" from the pool's edge back.
2. Attach the Lower Spillway to the base. The lag bolts and washers are put through the base holes into the lower tray. Securely tighten but do not apply maximum force.
3. Place the Upper Feed Tray on the base unit in the center slots.
4. Connect the plumbing. The water supply fitting on the underside of the Upper Feed Tray is an 1 1/2" slip fitting designed to accept 1 1/2" O.D. PVC pipe. The SG Falls requires 30-40 GPM or 1800-2400 GPH (submersible pump) to operate properly. **NOTE: There is 7 1/2" of clearance between the bottom of the supply fitting and the surface the base is sitting on. If you intend to use a 90° elbow fitting (see diagram cutaway) you may attach that portion of the plumbing to the water supply fitting prior to positioning the Upper Feed Tray. Just be sure not to exceed 7 1/2" in length. We suggest the use of a union fitting so that the plumbing can be easily disconnected for "winterization" or future removal of the Upper Feed Tray.**
5. Place the planters into the spaces on either side of the Upper Feed Tray. The larger cobblestones of the planter frames should be positioned on the outside edges of the Serenity Garden Falls. (Opposite of the Upper Feed Tray)
6. If your Serenity Garden Falls is set on a concrete deck and you wish to fasten it to the deck, concrete fasteners (with separate instructions) are included.



For additional assistance, please call customer service.