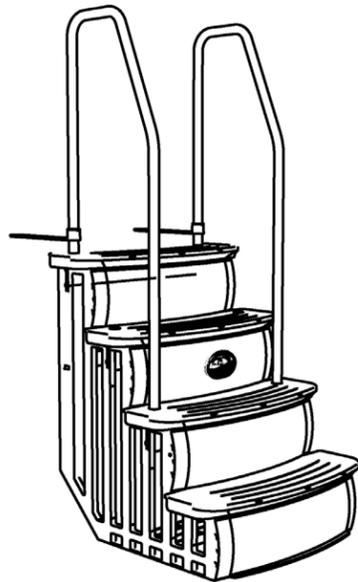


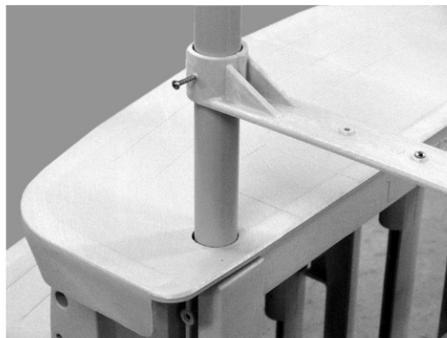
STEP BY STEP ASSEMBLY INSTRUCTIONS, Cont'd



Step 6 Pool Installation

Note: Two (2) people are required for installation.

Fill each of the two (2) Ballast Sand Bags with a purchased and factory sealed bag of sand. A total weight of approximately 80 lbs. is required to keep the step from moving once in place. With the assistance of another person, carefully place the step into the pool. Place the two sand bags over the Ballast Tray (D) to hold the step into place. Again, with the assistance of another person, walk back and position the step against the pool wall to prevent swim behind hazards.



Step 7 Deck Mount Installation

With the step in position close to the pool wall, slide the Deck Connectors (H) into installation position on either the pool top seat or pool deck. Secure to the deck with two (2) #8 x 1" screws (N). Use a minimum of two screws per deck connector. Now secure each Deck Connector (H) to each Upper Handrail (E1) by using a single #8 x 1" screw as shown.



1004 Jaycox Road • Avon, Ohio 44011
888-333-1134



iSTEP ASSEMBLY INSTRUCTIONS

Model #200601T

SAFETY INSTRUCTIONS:

- Install step per manufacturer's instructions.
- Locate iStep on a solid base.
- iStep is designed for use by one person at a time.
- This step is intended for use as a swimming pool entry/exit only.
- Face the step when entering and exiting the pool.
- No jumping, no diving from the step.
- Do not swim through, behind or around the step.

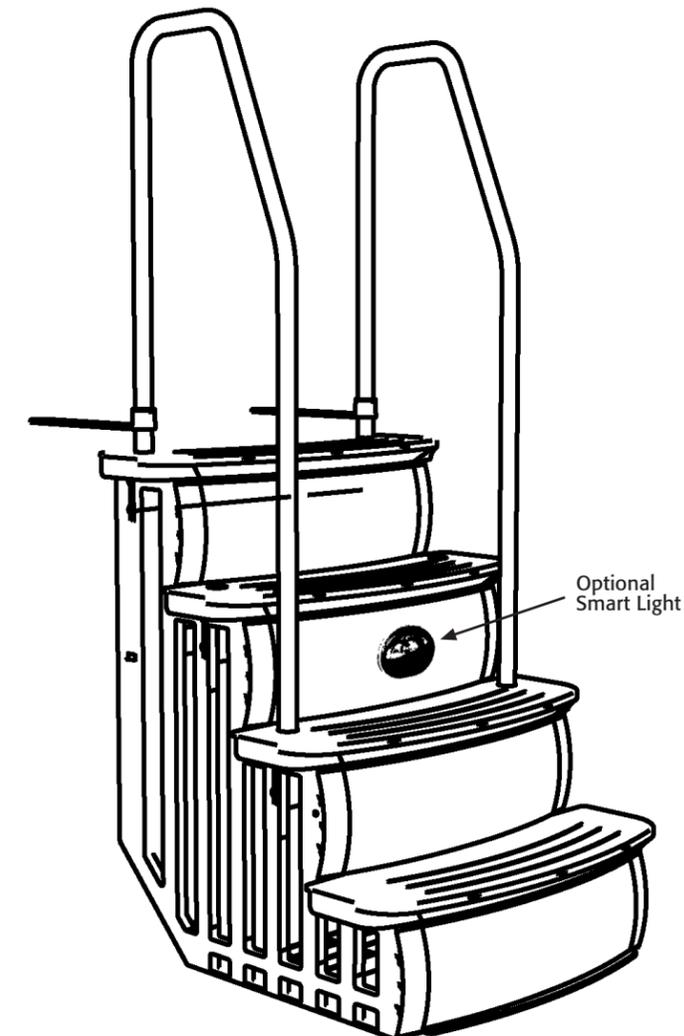
Tools Required

Cordless Screwgun/Drill, 1/8" Drill Bit,
Standard Phillips Bit, Safety Glasses

SAND NOT INCLUDED. FLAT BOTTOM POOLS ONLY.

Note: Before you begin the assembly of your ladder/step please insure you have all components, hardware and safety labels.

Note: Contact our customer service department to request any missing or damaged parts, hardware or labels at 888-333-1134.





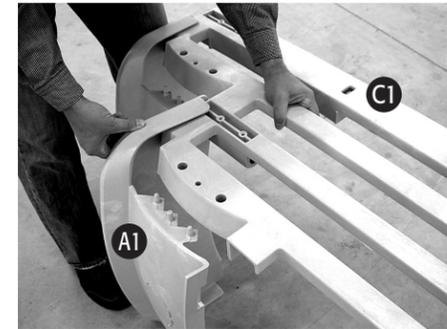
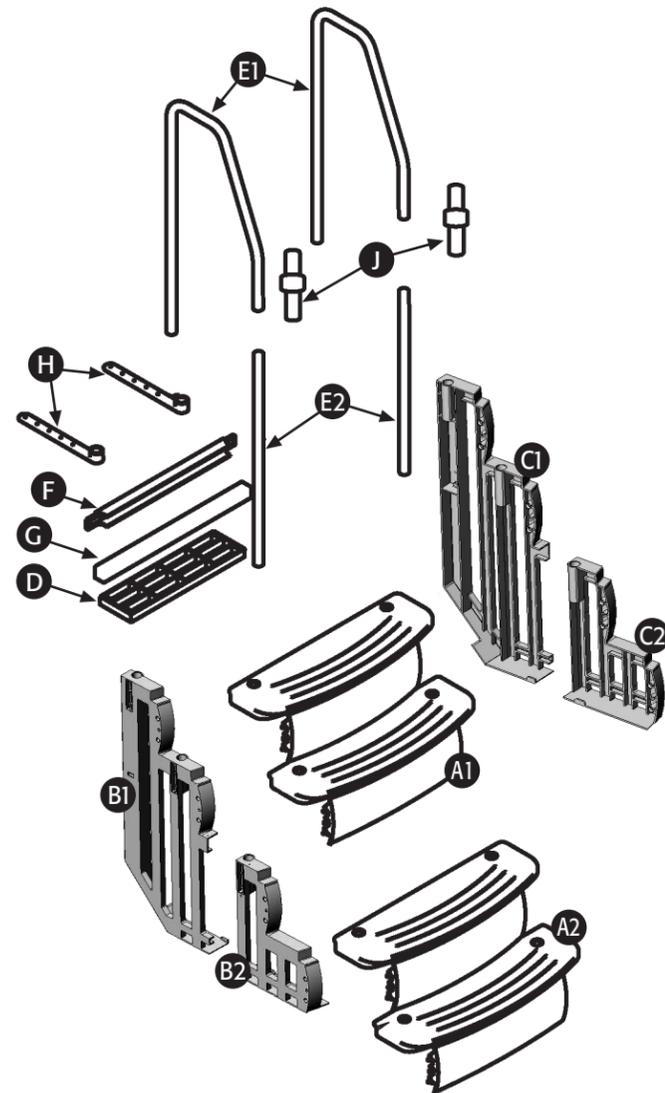
Model #200600T *i*STEP ASSEMBLY INSTRUCTIONS

*i*Step Components Qty

A1) Upper Step Tread	1
A2) Lower Step Tread	1
B1) Upper Left Side Riser	1
B2) Lower Left Side Riser	1
C1) Upper Right Side Riser	1
C2) Lower Right Side Riser	1
D) Ballast Tray	1
E1) Upper Handrails	2
E2) Lower Handrails	2
F) Top Step Support Brace	1
G) Mid Riser Brace	1
H) Deck Connectors	2
J) Handrail Connectors	2

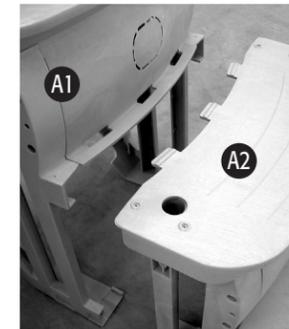
Hardware Kit (not shown) Qty

M) Ballast Sand Bags	3
N) #8 x 1" SS Screws	18
O) #14 x 1-1/4" SS Screws	8



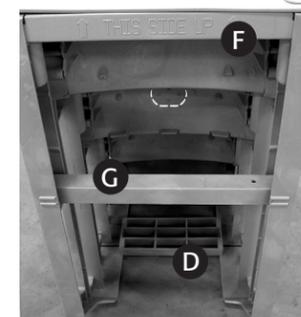
Step 2 Upper Step and Riser Assembly

Position the Upper Step Tread (A1) on its side as shown. Align the "mushroom head" snaps with holes on the Upper Right Side Riser (C1). Once all snaps and alignment holes are in position, firmly hold down the riser and strike with a rubber mallet to secure the "mushroom heads" to the riser. Flip over the assembly and repeat with the Upper Left Side Riser (B1).



Step 3 Upper and Lower Assembly

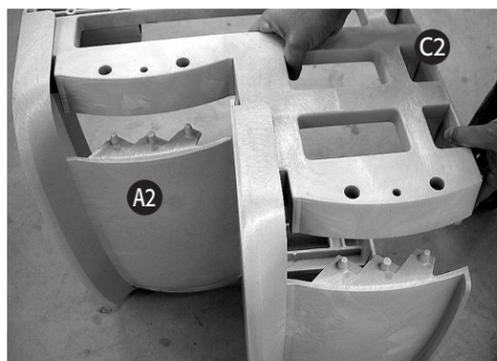
Stand the Lower Step & Riser Assembly and Upper Step & Riser Assembly in the upright position as shown. Insert the tabs on the Lower Step Tread (A2) into the slots on the Upper Step Tread (A1).



Step 4 Step Braces

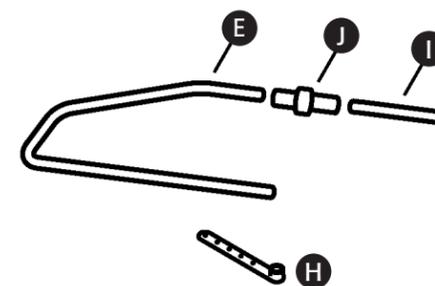
Locate the Top Step Support Brace (F). Position the brace with the open side facing toward the front of the step. Be sure to position the brace so the notch on each end will align and be flush with the top side of each riser. Locate the Mid-Riser Support Brace (G). Position the brace with the open side facing down. Snap down and secure the brace over the tabs which are located in the middle back section of each riser. Snap in Ballast Tray (D) over riser tabs.

STEP BY STEP ASSEMBLY INSTRUCTIONS



Step 1 Lower Step and Riser Assembly

A second person will be of assistance in holding the side risers in place as it is being secured to the step treads. Position the Lower Step Tread (A2) on its side as shown. Align the "mushroom head" snaps with holes on the Lower Right Side Riser (C2). Once all snaps and alignment holes are in position, firmly hold down the riser and strike with a rubber mallet to secure the "mushroom heads" to the riser. Flip over the assembly and repeat with the Lower Left Side Riser (B2).



Step 5 Handrail Assembly/Deck Connector

Assemble handrail assembly as shown here. Secure upper handrail (E) to handrail connector (J) using (1) one #8 1" screw as a set screw. Secure the lower handrail (I) to the handrail connector (J) using (1) one #8 1" screw. Please note there are no holes provided.

Position the deck connector (H) around the end of the upper handrail that will be inserted into the top step handrail socket.

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